



Dart Aerospace Ltd.
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646.9702
Job Sheet 186699



Part No: 646.9702

Job Qty: 2 ea

Part Name: Cutter Sub Assembly (U Channel)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1-3&6 IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/10/18	12/10/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 22 2018
110	Packaging	2 pcs	12/10/18	12/10/18	0.00	0.00	Packaging1-1		NOV 22 2018
120	Small Fab	2 pcs	12/10/18	12/10/18	0.00	1.13	Small Fab-1		NOV 22 2018
130	QC	2 pcs	12/10/18	12/10/18	0.00	0.00	QC5		NOV 22 2018
140	Packaging	2 pcs	12/10/18	12/10/18	0.00	0.00	Packaging3-1		NOV 29 2018
150	QC21-SA	2 Ea	12/10/18	12/10/18	0.00	0.00	QC21		NOV 29 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598: 138958
Descriptions: exp. date: 03/20

140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9-89

NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	12 pcs (6 ea)	90-Start up Operation	5100409
601.2764	Washer (NAS1149Fn832P)	24 Ea (12 ea)	90-Start up Operation	5107796
646.9711	Blade	4 Ea (2 ea)	90-Start up Operation	5104600
646.9712	Body	2 Ea (1 ea)	90-Start up Operation	5103260
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	5104359

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541	12	0	0
	601.2764	24	0	0
	646.9711	4	67	0
	646.9712	2	13	0
	MS27039-08-19	12	1,246	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____																	
Description Work Order Deviation		Disposition																			

Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wa ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____			

DART
AEROSPACE

Container No: S130521

Part: 646.9702

Job No: 186699

Serial No/Batch: S130521

Revision: E

Inspector: _____

Exp Date: _____

Instructions: _____

Date: 11/22/18

Director

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DART
AEROSPACE

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